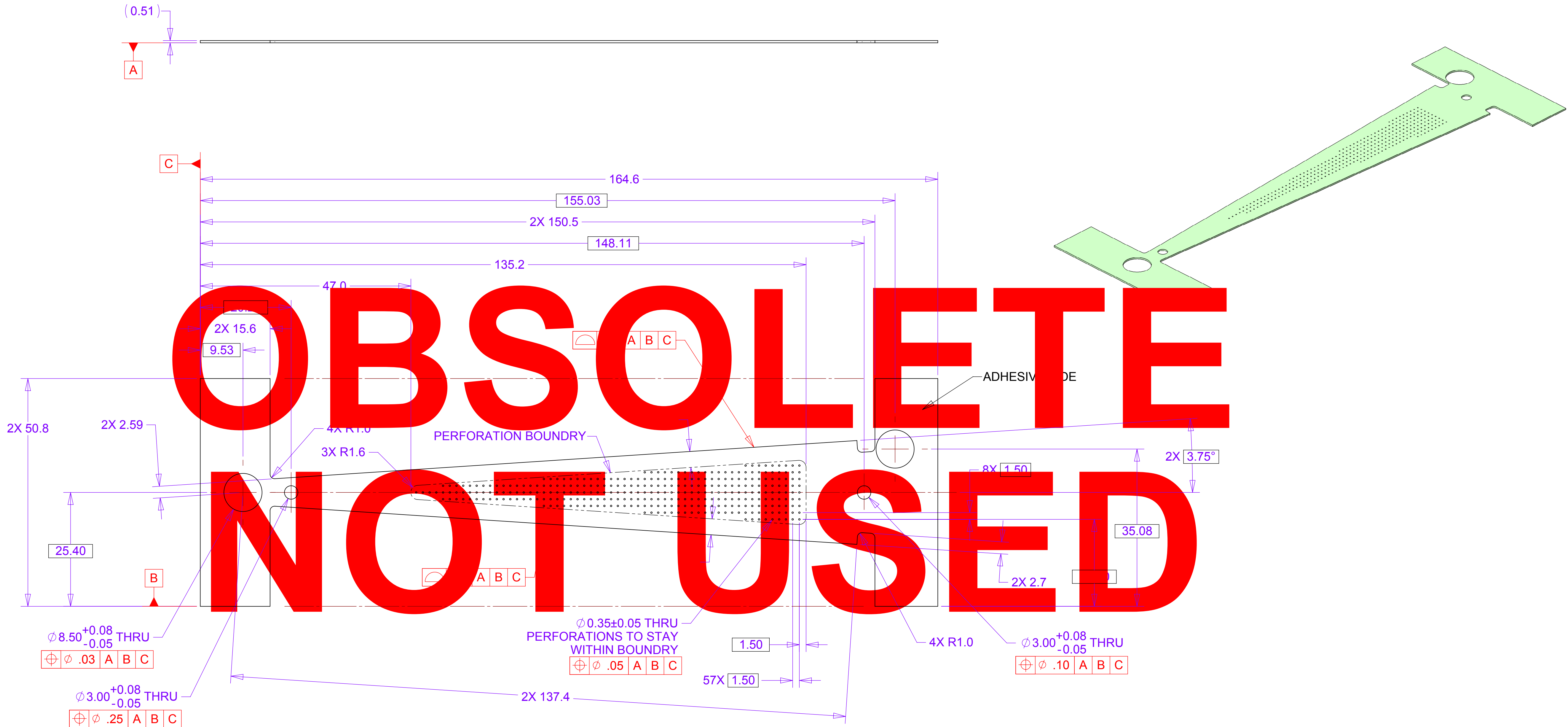


	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED

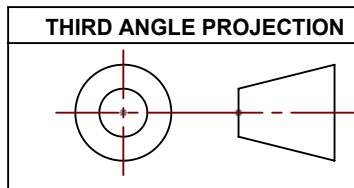


MATERIAL: ADHESIVE-BACKED PTFE, .02" THICK  
McMASTER-CARR 2208T31

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<div>HYTEC, INC</div>			
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001				ANGULAR .X ° = +/- 30' .XX ° = +/- 15'		TITLE  PHENIX CENTRAL UPGRADE FVTX DETECTOR ASSEMBLY JIG SENSOR TRANSFER PERFORATED PLATE	
FINISH			SIGNATURE	DATE	DWG. NO.  111-PHX-01-5210	SIZE  D	SHEET NO.  1 of 1
PART NO.  111-PHX-01-5210-1		Designer	Roger L Smith	4/13/2009			
		Drawn	Roger L Smith	4/13/2009			
		Checked	RJ Ponchione	10/16/2009			
		Engineer	RJ Ponchione	4/13/2009			
		Approved	RJ Ponchione	10/16/2009	SCALE 2:1	REVISION	